

How to join your Duropal Worktop

You have purchased the most advance HPL Worktop solution. Please be sure to seal the joins at the time of assembly as per these instructions and that all edges are sealed to the walls and cabinets on completion of installation.

Your worktop has been machined and supplied to the sizes specified however if some scribing is required due to walls that are not true to alignment then scribing can be done with a sharp electric planer or sander. Be very careful not to chip the laminate while scribing.



Tools required when joining your Duropal Worktop

- Clear, neutral cure, wet area silicone
- Caulking gun
- 10mm spanner
- Hammer and small block
- Plastic putty knife or similar

Joining your Duropal Worktop

We recommend you view the demonstration of joining your worktop before you start. View on YouTube:

<https://www.youtube.com/watch?v=hOKopWqr3TI>

Joining the worktop is best done in place with the worktops the right way up and fitting the toggles from the underneath. We recommend you dry fit the worktop, checking joining, before you start.

Apply a heavy bead of silicone to both of the edges of the joint. Using a plastic putty knife or similar, spread the silicone across the entire edge of the joint, working it into the edge of the worktop. Having worked the silicone into the edge of the worktop, apply a further bead of silicone to the top edge.

Bring the parts together and join using the toggle bolts provided.

Apply a little bit of pressure on the toggle bolts, and then check the top surface to ensure both pieces are flush. You can tap very gently with a small hammer (always ensuring to use a block to protect the top), to flush the top surface.

Once worktops are flush, tighten the toggle bolts and carefully clean off any surplus silicone that has oozed from the joint, checking as you tighten, that the worktop remains flush at the join. Leave join 24 hours for the silicone to cure.

Please note, these instructions do not replace good trade practice and common sense.