MIROSTONE SOLID ACRYLIC SURFACES



HEALTH HAZARD INFORMATION

POTENTIAL HEALTH EFFECTS

Information:

"Mirostone" Solid Surface Material is not hazardous as shipped. However, operations such as sawing, routing, drilling and sanding can generate dust. High concentrations of dust can irritate eyes, nose and respiratory passages and cause coughing and sneezing. Since there are no exposure limits established for dust from "Mirostone" Solid Surface Material, Amorini recommends using the exposure limits for Polyester Polymer, Hydrated Alumina, Aluminium Hydroxide, Aluminium Tri-hydroxide, Methyl Methacrylate, Butyl Acrylate. Please see details in the **Personal Protection/Exposure Control Section** of this MSDS.

"Mirostone" Solid Surface Material does not give off gas at room temperature. At higher temperatures, small amount of Polyester Polymer, Hydrated Alumina, Aluminium Hydroxide, Aluminium Tri-hydroxide, Methyl Methacrylate, Butyl Acrylate can be released, the amounts of which are dependent upon temperature, time and other variables.

Individuals with pre-existing diseases of the lungs or skin may have increased susceptibility to the effects of overexposure to Polyester Polymer, Methyl Methacrylate, Butyl Acrylate.

HEALTH HAZARD INFORMATION

Polyester Polymer, Hydrated Alumina, Aluminium Hydroxide, Aluminium Tri-hydroxide, Methyl Methacrylate, Butyl Acrylate

Carcinogenicity Information:

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IAR, NTP, OSHA or ACGIH as a carcinogen.

FIRST AID

Inhalation:

No specific intervention is indicated as the compound is not likely to be hazardous by inhalation. However, if large amounts of dust are inhaled, or if exposed to fumes from overheating or combustion, remove to fresh air. Consult a physician if breathing is difficult or if symptoms persist.

Contact with Skin:

The compound is not likely to be hazardous by skin contact but cleansing the skin after use is advisable.

Eve Contact:

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

Ingestion:

No specific intervention is indicated as compound is not likely to be hazardous by ingestion. Consult a physician if necessary.

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PERSONAL PROTECTION & EXPOSURE CONTROLS

Engineering Controls:

Use ventilation that is adequate to keep employee exposure to airborne concentrations below recommended limits. Provide for appropriate exhaust ventilation and dust collection at machinery.

Eye/Face Protection:

Wear safety glasses during operations such as sawing, sanding, drilling or routing.

Respirators

During grinding, sanding or sawing operations, if airborne particulate concentrations are expected to exceed permissible exposure limits, use a half face NIOSH approved air purifying respirator with type N100 filter. Respirators should be selected based on the form and concentrations of the contaminant in air and in accordance with OSHA Respiratory Protection Standard CFR 1910.134.

Protective Clothing:

Wear leather or cotton gloves when handling large pieces and during operations such as sawing, routing or drilling.

EXPOSURE GUIDLINES

Exposure Limits "Mirostone" Solid Surface Material:

Polyester Polymer, Hydrated Alumina, Aluminium Hydroxide, Aluminium Tri-hydroxide, Methyl Methacrylate, Butyl Acrylate

10 mg/m3, 8 hr. TWA, total dust 5 mg/m3, 8 hr. TWA, respirable dust

PEL (OSHA):

Particulates (Not Otherwise Regulated) 15 mg/m3, 8 hr. TWA, total dust 5 mg/m3, 8 hr. TWA, respirable dust

TLV (ACGIH):

Particulates (Insoluble) not otherwise classified 10 mg/m3, inhalable particulate 8 hr. TWA 3 mg/m3, respirable particulate 8 hr. TWA

Methyl Methacrylate

FEL (OSHA) 100 ppm, 410 mc/m3, 8 hr. TWA TLV (ACGIH) 50 ppm, 8 hr. TWA, STEL 100 ppm, A4 Sensitiser *AEL (Amorini) None established

Butyl Acrylate

FEL (OSHA) None established TLV (ACGIH) 2 ppm, 8 hr. TWA, A4 sensitiser * AEL (Amorini) 2 ppm, 8 & 12 hr. TWA, skin

• AEL is Amorini's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits that are lower than the AEL are in effect, such limits shall take precedence.

FIRE FIGHTING MEASURES

Flammable Properties:

"Mirostone" Solid Surface Material can be combusted only with difficulty.

Hazardous gases/vapours produced in a fire are carbon monoxide, methyl methacrylate, butyl acrylate and aldehydes.

Extinguishing:

Water, Dry Chemical, CO2, Foam.

Fire Fighting Instructions:

Keep personnel removed and upwind of fire. Wear self-contained breathing apparatus.



HEALTH HAZARD INFORMATION

SAFE HANDLING INFORMATION CLEAN UP

Safeguards:

Note: Review Fire Fighting Measures and Handling (Personnel) sections before proceeding with clean up. Use appropriate Personal Protective Equipment during clean up.

Spill Clean-up:

Recover undamaged and minimally contaminated material for re-use and reclamation.

Handling (Personnel):

Avoid breathing dust.

Avoid breathing fumes generated during heating.

Temperatures reached while thermoforming Solid Surface Material are high enough to release some Polyester Polymer, Hydrated Alumina, Aluminium Hydroxide, Aluminium Tri-hydroxide, Methyl Methacrylate, Butyl Acrylate.

Machining operations during fabrication, such as sawing, sanding or routing, create friction and may result in temperatures high enough to release small amounts of Polyester Polymer at the cutting tool surface.

STABILITY AND REACTIVITY

Chemical Stability:

Stable at normal temperatures and storage conditions.

Incompatibility with other Materials:

None reasonably foreseeable.

Decomposition:

Thermal decomposition can release Polyester Polymer, Hydrated Alumina, Aluminium Hydroxide, Aluminium Tri-hydroxide, Methyl Methacrylate, Butyl Acrylate

Polymerisation:

Polymerisation will not occur.

DISPOSAL CONSIDERATION

Waste Disposal: Preferred options for disposal are:

Recycling

Incineration with energy recovery

Landfill

Treatment, storage, transportation and disposal must be in accordance with applicable State and Local regulations.

TRANSPORTATION INFORMATION

Shipping Information:

Not classified as hazardous goods.

ECO TOXICOLOGICAL INFORMATION

Aquatic Toxicity:

No information available.

Toxicity is expected to be low on insolubility in water.

ADDITIONAL INFORMATION

Medical use:

CAUTION

Do not use in medical applications involving permanent implantation in the human body.

WEIGHTS FOR MIROSTONE 20mm

 $1200 \times 640 = 30$ kg

 $1800 \times 640 = 45$ kg

 $2400 \times 640 = 60 \text{kg}$

 $3600 \times 640 = 90 \text{kg}$

 $1200 \times 900 = 42$ kg

 $1500 \times 900 = 52$ kg

 $2400 \times 900 = 84$ kg

 $3000 \times 900 = 04$ kg

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